



Setting and placement systems

## SBM

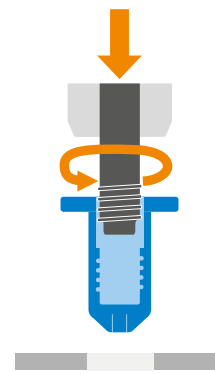
Setting system  
for blind rivet nuts

## SBM

- + Model SBM25 - Setting system for rivet nuts with round and hexagonal heads, with automatic feed and control

### Features

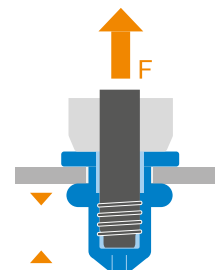
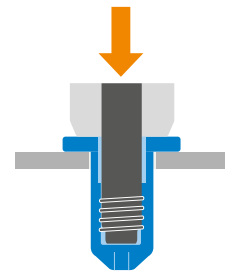
- + With automatic feed system
- + Threading and setting via 2 separate EC drives
- + Automatic unthreading and ejection of blind rivet nuts in the event of structural component faults
- + Monitoring of the threading process via motor encoder and force monitoring
- + Standard set screw according to DIN as drift pin
- + Quick-change system for drift pin
- + Usable in all working directions even if only accessible from one side



**PHASE 1**

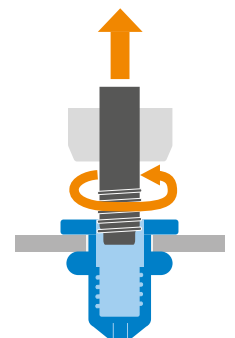
Threading and positioning of the blind rivet nut

**PHASE 2**  
Insertion into the component



**PHASE 3**

The mandrel is retracted to collapse (or "set") the insert



**PHASE 4**

The mandrel is then counter-rotated, leaving the insert securely connected to the sheet

### Technical data

Model SBM25	
Setting force	up to max. 25 kN
Setting stroke	8 mm
Standard feed stroke	approx. 75 mm
Weight	approx. 24 kg
Processable sizes	M5, M6, M8, M10, M12
Processable shapes	Round and hexagonal head, other shapes on request

