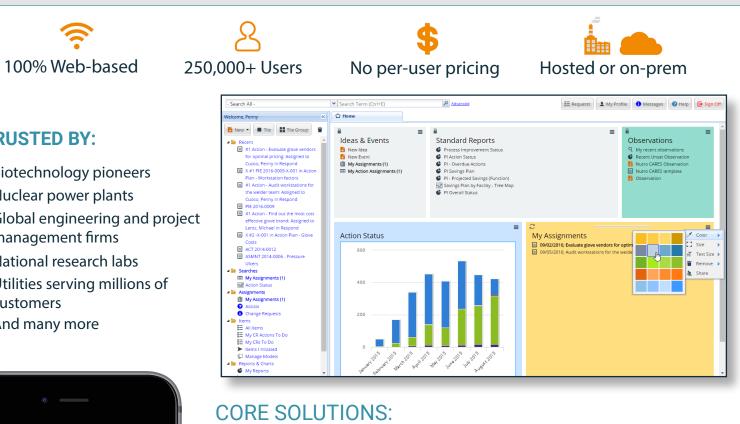
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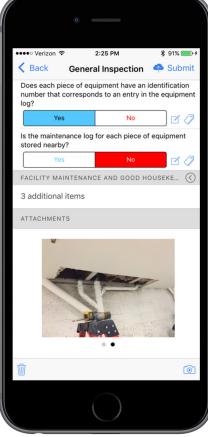
H1B Visa Risk Action Plan	Main 🖡 Groups Details Documents More Info
List Owner: Fowler, Amy - TCM-Station/Line Toddville For: Engineering SDN:	Filter: O In Progress O In Review O Completed
Completion Progress: (0 out of 5) Next action due on: (Responses Complete) Expected Completion Date: (No actions yet)	Actions in Progress Action #3: Task assigned to FOWLER, AMY Communicate risk to at-risk employees
Status : Working	Compliance:
Recent Action Updates:	Actions in Progress
20 Apr 2017 23:24 Action #5: Amy Fowler Fowler, Amy created a new action	Action #1: Task assigned to FOWLER, AMY Hire two full-time employees Action #2: Task assigned to FOWLER, AMY Require new federal certification
Action #4: Amy Fowler	Procurement:
23:24 Fowler, Amy created a new action	Actions in Progress Action #4: Task assigned to FOWLER, AMY

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Training > Doc : Bi-Ce	nter Drilling Proced $ ightarrow$ Drilling ass	embly training Assigned to: Carter, Kriss - Working task due 15-Feb-2019
Revision Type: Major Training Assigned to: Carter, K Training Type: Recertification Attempt: 1 Passing Score: 75 Completion Status: Incomplet		complete the quiz. Click [Submit Training] above to score the quiz and complete this training assignment.
Changes in this Revision: Document Origination		
I have reviewed the contents of this document:		Bi-Center Bits
Date Confirmed:		Bi-Center Drill Out Procedure
Quiz Questions		Rotary and PDM Configurations
	Answer	Preparation to Making up Bi-Center to the BHA
Avoid using compressed air to clean chips from the milling machine because	 flying chips may cause eye injuries it does the job too slowly it gives a poor finish to the job it is too expensive 	 Inspect previous run dulled bit to make sure that it is in gauge and there is no damage to the bit. If the previous run dull bit is under gauge then a reamer run must be made prior to TIH with the Bi-Center bit. Do not ream the hole with a Bi-Center bit as the bit will be un-stabilized in the hole and will result in a damaged Bi-Center bit. Agree on BHA to be used with Bi-Center bit based on well trajectory that is required to accomplish the target objectives. Determent the advectory bit calculations to maximize Bi-Center bit performance for



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