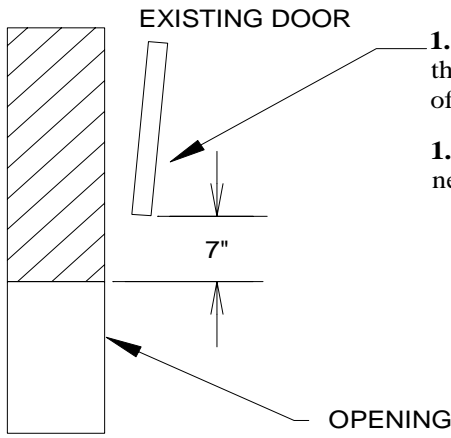


SECURITY DOOR 2" SWITCH TRACK HIGH LIFT

1)

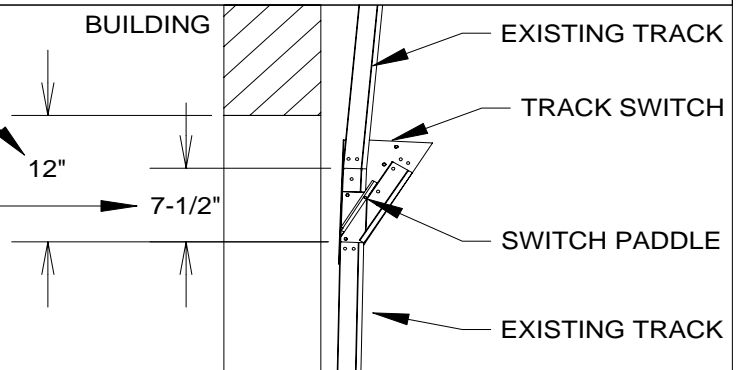


- 1.1) Readjust existing door so that in the full up position the bottom will be a minimum of 7 inches above the top of the opening.
- 1.2) Readjust spring stop bumpers or travel on motor operated door. If necessary cut 7 inches off existing cable and add turns to the existing springs.

CHECK AND REPAIR THE EXISTING DOOR AND TRACK FOR PROPER AND SMOOTH OPERATION.
REPLACE EXISTING VERTICAL TRACK IF REQUIRED.

2)

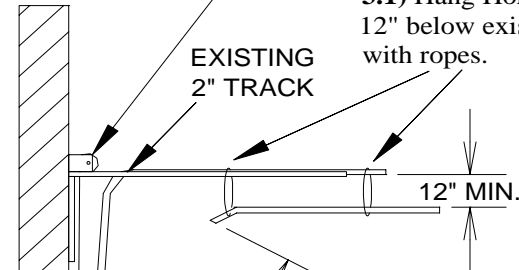
- 2.1) Measure down 12" from top of opening.
- 2.2) Remove 7-1/2" of existing track.
- 2.3) Install track switch with 1/4" track bolts and nylon stop lock nuts provided.
- 2.4) Check paddle for crisp action.



3)

EXISTING TORSION BAR AND SPRINGS

- 3.1) Hang Horizontal track 12" below existing track with ropes.

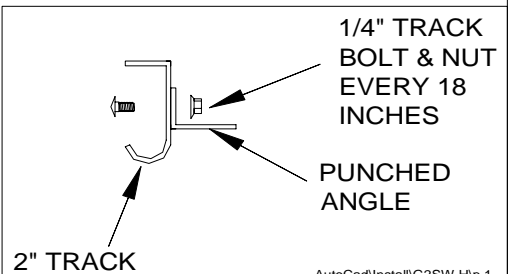
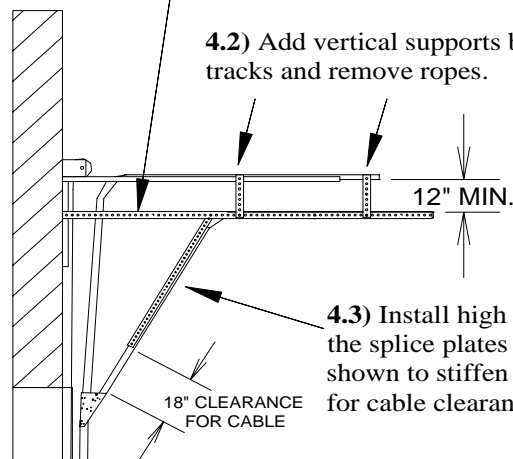


- 3.2) Line up curved end to match the 30 degree angle from switch. Measure length of high lift track required. Cut left and right sections from the track provided.

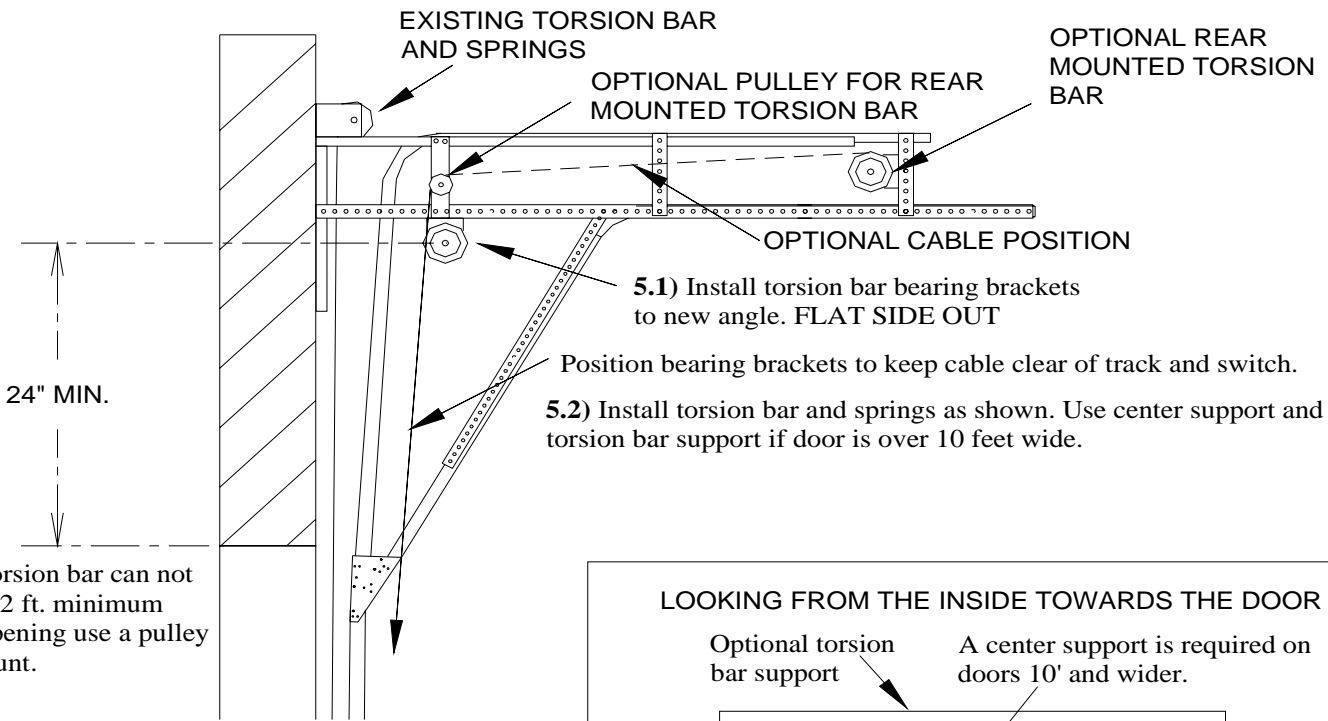
4)

Make sure tracks are properly braced and evenly spaced - parallel and perpendicular.

- 4.1) Install angle from wall back, to brace horizontal track.
- 4.2) Add vertical supports between tracks and remove ropes.
- 4.3) Install high lift section with the splice plates and add angle as shown to stiffen track. Leave 18" for cable clearance.



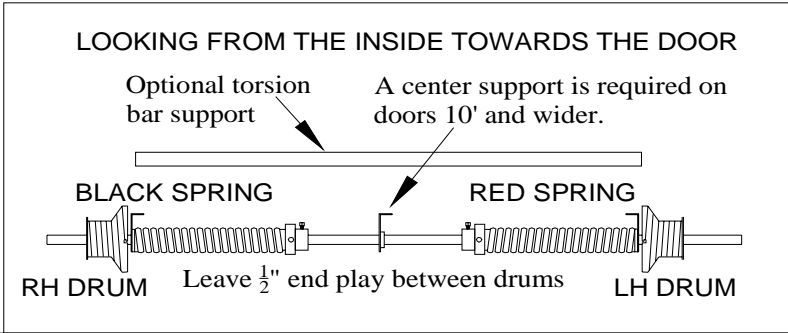
5)



If the new torsion bar can not be mounted 2 ft. minimum above the opening use a pulley and rear mount.

- 5.1) Install torsion bar bearing brackets to new angle. FLAT SIDE OUT
- Position bearing brackets to keep cable clear of track and switch.
- 5.2) Install torsion bar and springs as shown. Use center support and torsion bar support if door is over 10 feet wide.

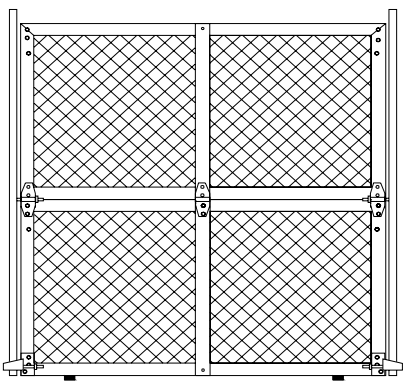
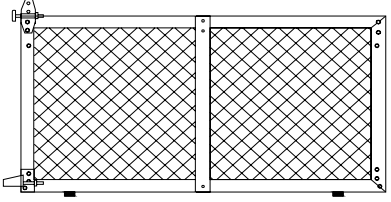
5.3) Install drums on shaft as shown. Leave $\frac{1}{4}$ " end play to prevent binding. New cable off front of drum.



6)

- 6.1) Re-using the 2 PK's mount left hinge (numbers down) with roller on the top of the bottom section left side only. Re-using the 3 PK's mount left bottom bracket with roller and cable on the bottom section left side only.
- 6.2) Install section into track.
- 6.3) Re-using the 2 PK's mount right hinge (numbers down) with roller on the bottom section right side. Re-using the 3 PK's mount right bottom bracket with roller and cable on the bottom section right side. Using 2 PK's mount center hinge (numbers down).
- 6.4) Re-using the 2 PK's mount left hinge (numbers down) with roller on the top of the next section. Lift up onto previous section. Hold it steady while all the 6 hinges are fully installed.

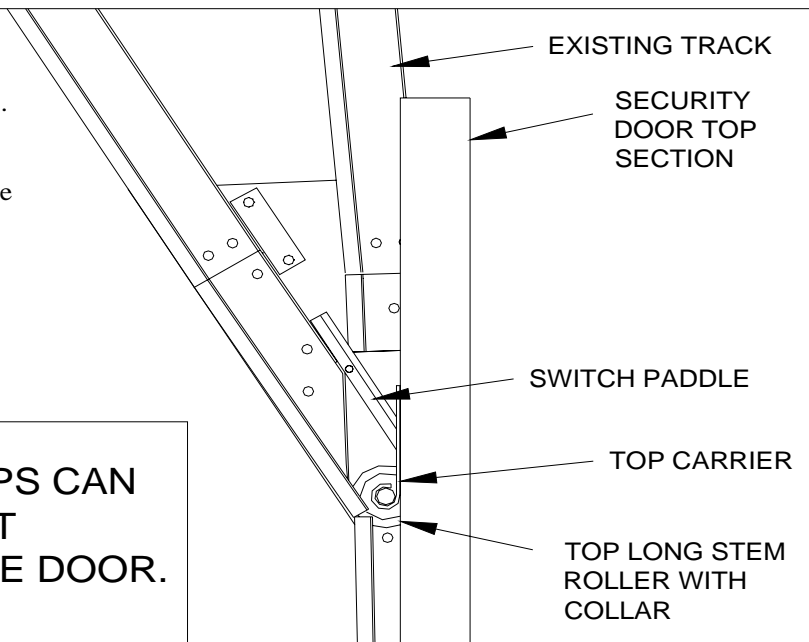
6.1)



7) 7.1) Install the top carrier with $\frac{1}{4}$ -20 pk's (self-drillers). Use the long stem rollers with collars.

7.2) Position the top carrier so that the roller is at the bottom of the switch paddle.

FAILURE TO FOLLOW THESE STEPS CAN RESULT IN ROLLERS COMING OUT BECAUSE OF BACK BREAKING THE DOOR.



8) 8.1) Measure the distance from the torsion shaft to the floor and calculate the cable length as follows:
(For a rear mounted torsion the distance is measured from the floor around the pulley to the torsion bar.)

DRUMS:

OMI 54 HL-LD ($5\frac{7}{8}$ " Dia.) Floor to shaft plus 63" minus cable lift.

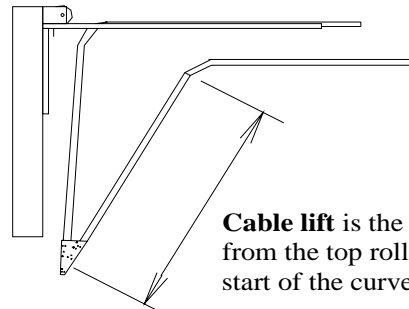
OMI 54 HL ($7\frac{3}{16}$ " Dia.) Floor to shaft plus 66" minus cable lift.

OMI 120 HL ($9\frac{3}{16}$ " Dia.) Floor to shaft plus 134" minus cable lift.

OMI 164 HL (11" Dia.) Floor to shaft plus 181" minus cable lift.

8.2) Carefully measure the cables and flatten stops into position.

8.3) Cut off excess cable.



Cable lift is the distance from the top roller to the start of the curve.

9) 9.1) Install down lock and handle with PK's (self-drillers).

9.2) Install cables off front of drums and wind springs as specified on the front cover.
(Add or subtract turns as necessary to give positive door operation.)

9.3) Install stop springs to stop door above top of opening.

9.4) Move pull rope on existing door in toward center 4 to 6 inches. (This keeps it from being trapped in the track switch.)

9.5) Install pull rope on the Bug Blocker™ door.

9.6) Check that the door sits level with no interference while moving up. (Readjust drum position if necessary to level door.)

9.7) Check that the door does not rub on the door frame in the down position.
(Readjust track as necessary to provide clearance.)

9.8) **RE-CHECK ALL HINGE BOLTS AND FASTENERS FOR TIGHTNESS.**