

VACANCY DETAILS

Department: GW Machining Limited	Hours: 37.5 hours per week on a flexible shift working basis in accordance with the needs of the business
Job Title: CMM Programmer	Job Ref: GW7650

Place of Work: Bridgnorth

JOB DETAILS

GW Machining are seeking a CMM Programmer. The role will be employed on a flexible shift working basis in accordance with the needs of the business and it is anticipated the successful applicant will work currently on the dayshift.

The Postholder will be responsible for writing CMM programs from both 2d and 3d data using PCDMIS, Quindos and Mitutoyo Geopak software, selecting suitable probes and attachments for the CMM to ensure accurate and efficient measurement of components, and generating clear and concise CMM reports which display all customer and manufacturing required outputs. Other responsibilities include analysing CMM reports and communicating any non-conforming measured features and features which are moving towards the limits of tolerance and liaise with production staff to correct any such issues, providing training to production operatives on the operation of the CMM's for running jobs, and compiling corrective action reports for non-conforming products and liaising with production staff to ensure correction of any out-of-specification features.

The successful candidate will have a good understanding of inspection of machined parts whilst employing a wide range of measurement techniques mainly CMM but including, Shadow Graph and all generally used engineering inspection tools, a good working knowledge of PCDMIS preferably for DEA CMM machines, proven experience of meeting customer deadlines and experience of creating detailed instructions, control plans and standard working procedures. Relevant industry experience of machined parts inspection employing all commonly used engineering inspection equipment is required for this role, as is a good understanding of customer and engineering requirements. A working knowledge of Quindos and Geopak is desirable for this role.



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