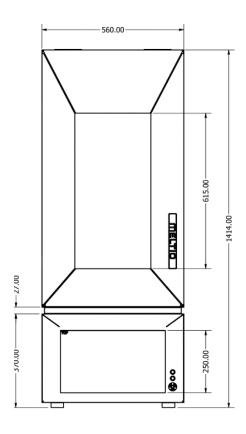


Technical Datasheet

Meltio M450



Dimensions (W*D*H): 560*600*1400mm

Print Envelope (X*Y*Z): 150*170*425mm

Weight: 250kg

Laser Power: 1200W

Laser Type: Multiple 200W direct diode lasers

Laser Wavelength: 976nm

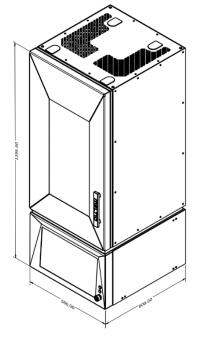
Enclosure: Laser-safe, sealed, controlled atmosphere **Process Control:** Closed-loop laser and wire modulation

Power Input: 208/230V single phase or 400V three phase

Power Consumption: 2-5kW peak depending on selected options

Interface: USB, ethernet, wireless datalink

Cooling: Active water-cooled chiller included



Materials

Wire Materials:

Stainless steel, carbon steel, titanium alloys, inconel

In development: copper

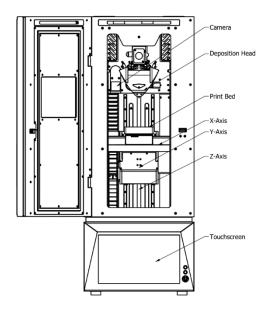
Wire Feedstock: 0.8-1.2mm diameter

Wire Feeds: up to two K300 spools



Technical Datasheet

Meltio M450



Upgrades and Accessories

Hot Wire:

programmable power supply that preheats the material before it enters the melt pool.

Dual Wire:

this option allows to 3D print two wire materials sequentially with very quick wire switches.

Station:

sturdy wheeled stand made from stainless steel and aluminum. Contains tool and material drawers.