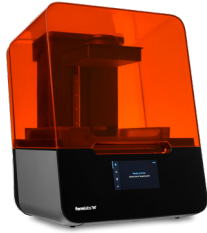


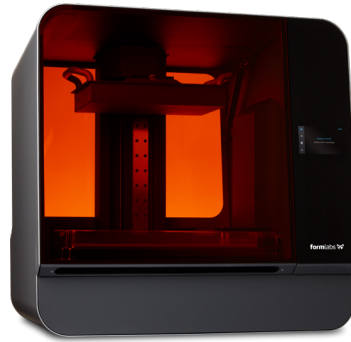
TECH SPECS

Formlabs Stereolithography 3D Printers

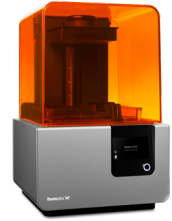
Quick Stats



Form 3



Form 3L



Form 2

Technology	Low Force Stereolithography (LFS) [™]	Low Force Stereolithography (LFS) [™]	Stereolithography (SLA)
Laser Resolution	25 microns	25 microns	n/a
Laser Spot Size	85 microns	85 microns	140 microns
Laser Power	One 250 mW laser	Two 250 mW lasers	One 250 mW laser
Build Volume (W × D × H)	14.5 × 14.5 × 18.5 cm 5.7 × 5.7 × 7.3 in	33.5 × 20 × 30 cm 13.2 × 7.9 × 11.8 in	14.5 × 14.5 × 17.5 cm 5.7 × 5.7 × 6.9 in
Layer Thickness*	25 – 300 microns .001 – .012 in	25 – 300 microns .001 – .012 in	25 – 300 microns .001 – .012 in

Printing Properties

	Form 3	Form 3L	Form 2
Technology	Low Force Stereolithography (LFS) [™]	Low Force Stereolithography (LFS) [™]	Stereolithography (SLA)
Resin Fill System	Automated	Automated	Automated
Build Volume (W × D × H)	14.5 × 14.5 × 18.5 cm 5.7 × 5.7 × 7.3 in	33.5 × 20 × 30 cm 13.2 × 7.9 × 11.8 in	14.5 × 14.5 × 17.5 cm 5.7 × 5.7 × 6.9 in
Layer Thickness (Axis Resolution)*	25 – 300 microns .001 – .012 in	25 – 300 microns .001 – .012 in	25 – 300 microns .001 – .012 in
Laser Resolution	25 microns .001 in	25 microns .001 in	N/A
Laser Spot Size	85 microns .0033 in	85 microns .0033 in	140 microns .0055 inches
Resin Cartridges	1	2	1
Supports	Auto-Generated Light-Touch Removal	Auto-Generated Light-Touch Removal	Auto-Generated Easily Removable

* Layer thickness availability varies by material. View our materials compatibility table to confirm availability.

Hardware	Form 3	Form 3L	Form 2
Minimum Access Dimensions (W × D × H)	40.5 × 53 × 78 cm 15.9 × 20.9 × 30.7 in	90 × 96 × 104 cm 35.4 × 37.8 × 41 in	34.5 × 56 × 79 cm 13.6 × 22 × 31.1 in
Printer Dimensions (W × D × H)	40.5 × 37.5 × 53 cm 15.9 × 14.8 × 20.9 in	77 × 52 × 74 cm 30.3 × 20.5 × 29.1 in	34.5 × 33 × 52 cm 13.6 × 13 × 20.5 in
Weight	17.5 kg 38.5 lbs	54 kg 120 lb	13 kg 28.5 lbs
Internal Temperature	Auto-heats to 35 °C Auto-heats to 95 °F	Auto-heats to 35 °C Auto-heats to 95 °F	Auto-heats to 35 °C Auto-heats to 95 °F
Temperature Control	Air-heated print chamber	Air-heated print chamber	Self-heating resin tank
Operating Environment	18 – 28 °C 64 – 82 °F	18 – 28 °C 64 – 82 °F	18 – 28 °C 64 – 82 °F
Power Requirements	100–240 VAC 2.5 A 50/60 Hz 220 W	100–240 VAC 8.5A MAX 50/60HZ 650W	100–240 VAC 1.5 A 50/60 Hz 65 W
Laser Specifications	1 Light Processing Unit EN 60825-1:2007 certified Class 1 Laser Product 405 nm wavelength 250 mW power 85 micron (0.0033 in) laser spot	2 Light Processing Units EN 60825-1:2007 certified Class 1 Laser Product 405 nm wavelength 250 mW power 85 micron (0.0033 in) laser spot	1 laser EN 60825-1:2007 certified Class 1 Laser Product 405 nm wavelength 250 mW power 140 microns (0.0055 in) laser spot
Connectivity	Wi-Fi (2.4, 5 GHz) Ethernet (1000 Mbit) USB 2.0	Wi-Fi (2.4, 5 GHz) Ethernet (1000 Mbit) USB 2.0	Wi-Fi (2.4 GHz) Ethernet (100 Mbit) USB 2.0
Printer Control	5.5" interactive touchscreen 1280 × 720 resolution	5.5" interactive touchscreen 1280 × 720 resolution	4.3" interactive touchscreen 480 × 272 resolution Push-button
Alerts	Touchscreen alerts SMS/email via Dashboard Two LED status indicators Speaker for audio alerts	Touchscreen alerts SMS/email via Dashboard Two LED status indicators Speaker for audio alerts	Touchscreen alerts SMS/email via Dashboard

Software

System Requirements	Windows 7 (64-bit) and up Mac OS X 10.10 and up OpenGL 2.1 4 GB RAM
Hardware Requirements	Form 3, Form 3L, Form 3B, Form 3BL, or Form 2 3D printer
File Types	STL and OBJ file input FORM file output
PreForm Print Setup Features	<ul style="list-style-type: none"> • One-Click Print • Adaptive layer thickness for faster printing with fine details • Remote Print (not available on Form 2) • Auto-orient for optimal print position • Auto-mesh repair • Auto-generation of supports • Rotate, scale, duplicate, and mirror • Layer slicer for path inspection • Available in multiple languages
Dashboard Printer Management Features	<ul style="list-style-type: none"> • Manage prints and printers via the cloud • Track resin and tank usage over time • SMS and email alerts • Create enterprise group accounts with admins to more easily share printers and control access