

1.1 Unpacking the cutter



NOTE: Save the shipping box and any other packaging items in case the cutter needs to be shipped. Do not ship the cutter without first completely repacking it in its original packaging. A document explaining how to repackage is available.



WARNING: For safety reason no fewer than two people should be involved in unpacking the cutter.

Before unpacking the cutter, make sure there is enough space to assemble the stand and to set the cutter aside in order to insert the stand screws.

1.1.1 Removing the packaging from the cutter

1. Remove the straps and the staples and open the lid of the box.
2. The cutter is packed in foil and is situated in front of the box. The box, containing the stand, is situated behind the cutter. The accessories are located at the bottom in a separate box. Firstly, check whether everything is present.
3. Do not throw away the packaging. Shipping it without the original box voids any warranty.



FIG 1-1
S CLASS 2 CUTTER FULLY BOXED

1.1.2 Setting up the stand

1. Verify whether the stand is complete. The box containing the stand should contain following:
 - a. 2 legs, left and right
 - b. 2 feet, left and right
 - c. A horizontal panel
 - d. Media flanges
 - e. A total of 7 tubes for the [media] basket
 - f. A linen media basket
 - g. A bag of 4 casters, screws and other accessories to mount the stand



FIG 1-2
CONTENTS OF THE STAND BOX

2. Mount the horizontal panel between the two legs of the stand with four screws at each side.



FIG 1-3
MOUNTING THE HORIZONTAL PANEL

3. Turn the stand upside down and mount the 2 feet at each side with four screws. Make sure to position the feet in this way all the holes in the feet correspond to the holes in the legs (left and right), as in the picture below (1). The four holes in the feet all point towards the middle (2). Screw in the four casters.



FIG 1-4
MOUNTING FEET AND CASTERS

4. Attach the four tubes for the basket on the left and right, as shown in figure 1-5 below. Put the end cap (1) and the two saddle clips (2) on each tube in order to fix the tube in its place. Position the shorter tube (3) at the rear side (side of the horizontal panel).



FIG 1-5
MOUNTING THE BASKET TUBES

5. Turn the stand upright and put the media basket on the horizontal panel as shown in figure 1-6 below.



FIG 1-6
PREPARING TO INSTALL THE LINEN BASKET

6. Take one of the large c-shaped tubes and put it through the front hem in the linen basket. Make sure the holes are oriented with the right side upwards, so that the tubes click in place securely. Then put the tube on the two front tubes that stick out of the feet. Slide the tubes together while pressing down the spring-loaded ball stopper until the ball locks into place.



FIG 1-7
ORIENTATION OF THE HOLES IN THE C-SHAPED TUBES

7. Click a saddle clip onto one side of the tube. Insert the other end of the tube through the middle hem of the linen basket and then into the hole in the leg of the stand. Guide the other end of the tube into the hole on the leg and secure with a saddle clip.

8. Make sure the linen basket is guided under the horizontal panel. Take the last large c-shaped tube and feed it through the rear hem in the linen basket. Then put the tube on the two rear tubes that stick out of the feet. Make sure the holes are orientated with the right side upwards, so that the tube clicks securely on the tubes. The finished stand should look like the stand in the picture below (Figure 1-8).



FIG 1-8
COMPLETELY ASSEMBLED STAND FOR THE S CLASS 2 CUTTER

9. The right leg contains a hole in the foot and a cutout in the leg in order to guide the power cable and data cable. If you plan to use these cable guides, then put the cables in place before mounting the cutter on the stand.

1.1.3 Mounting the cutter on the stand

1. Carefully take the cutter out of the box and lay it on its back (first spread out the cardboard of the stand box, and then rest the cutter on that cardboard). Insert the left and right two screws and turn them 3 turns in. Do not put a screw in at the front.



FIG 1-9
POSITION OF THE SCREWS

2. Put the cutter on its stand. Put a lockwasher on the two remaining screws and put them in the two remaining holes. Then secure all six screws.
3. Loosen the cutting head. Raise the pinch rollers to remove the protection strip from underneath the pinch roller assemblies.