

Merit

Merit



This certificate is granted and awarded by the authority of the Nadcap Management Council to:


Superior Joining Technologies

*1260 Turret Dr.
Machesney Park, IL 61115-1416
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

NonDestructive Testing

Certificate Number: 8489193057
Expiration Date: 30 April 2022
Accreditation Length: 24 Months



Michael J. Hayward
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

NonDestructive Testing

Superior Joining Technologies
1260 Turret Dr.
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7114 Rev N - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation (to be used on audits on/after 5 January 2020)

AC7114S Rev O - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on audits on/after 05 January 2020)

S-U10 GE Aviation

S-U11 The Boeing Company

S-U18 Collins Aerospace (Hamilton Sundstrand)

AC7114/1 Rev M - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/after 5 January 2020)

AC7114/1S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/after 05 January 2020)

S-U10 GE Aviation

S-U11 The Boeing Company

S-U18 Collins Aerospace (Hamilton Sundstrand)

AC7114/2 Rev M - Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/after 5 January 2020)

AC7114/2S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/after 05 January 2020)

S-U18 Collins Aerospace (Hamilton Sundstrand)

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

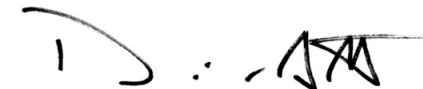
Superior Joining Technologies

*1260 Turret Dr.
Machesney Park, IL 61115-1416
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Welding

Certificate Number: 8489201772
Expiration Date: 30 November 2022
Accreditation Length: 18 Months



David L. Schutt, PhD
President

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

SCOPE OF ACCREDITATION

Welding

Superior Joining Technologies
1260 Turret Dr.
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits BEFORE 25-APR-2021)

AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement D – Titanium (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement H – Pre/Interpass Heat Treatment (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev F - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used audits on/after 5 May 2019)

U10 GE Aviation

U11 The Boeing Company

AC7110/6 Rev H - Nadcap Audit Criteria for Laser Welding

Baseline (All audits)

Supplement A – Filler Materials (Additional requirements)

Supplement B – GTA Tack Welding (Additional requirements)

Supplement F – Material – Additional requirements for titanium welding

AC7110/6S Rev E - Nadcap Supplemental Audit Criteria for Laser Welding (to be used on/after 17 September 2017)

U10 GE Aviation

U11 The Boeing Company

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U10 GE Aviation

U11 The Boeing Company

U14 SAFRAN