## Establish global solutions that enable effective planning and efficient utilization of resources







Improve Planning -1%
Indirect Labor
Planning
Variance

Drive KOls 17%
Operations
VAM per FTE
improved

Downtime & Efficiency Tracking

84%
Unexplained
Downtime
Reduction

Standardized way across 90 sites

98%
Sites
Implemented

Establish
Global
Solution

4 Global
Tools/Concepts
Developed

fle%