

# ASACLEAN™

## Purging Compound



Cleaning with  
ASACLEAN is  
fast and easy!

Follow these important steps to ensure that purging with ASACLEAN is most effective:

### PURGING TIPS FOR INJECTION MOLDING

- For screw and barrel cleaning, keep the screw in the **full forward position** by increasing **back pressure** to the **MAXIMUM** safe level.
- Increase the screw speed to the **MAXIMUM** safe level once the barrel is full of ASACLEAN.
- Once the purge pile is free of contamination, clean the nozzle area and check ring by dropping the back pressure and performing **short, high-velocity shots**.
- **IMPORTANT:** To displace the ASACLEAN from the machine, follow the same procedures as above when first introducing the next resin (i.e. Screw forward, high back pressure and high screw speed).

*Save Time and Money*  
*Minimize Rejects*

For complete procedures and techniques, see our [Purging Instructions for Injection Molding](#).  
For technical questions or assistance, contact Asahi Kasei Asaclean Americas Inc. at 1-800-787-4348.