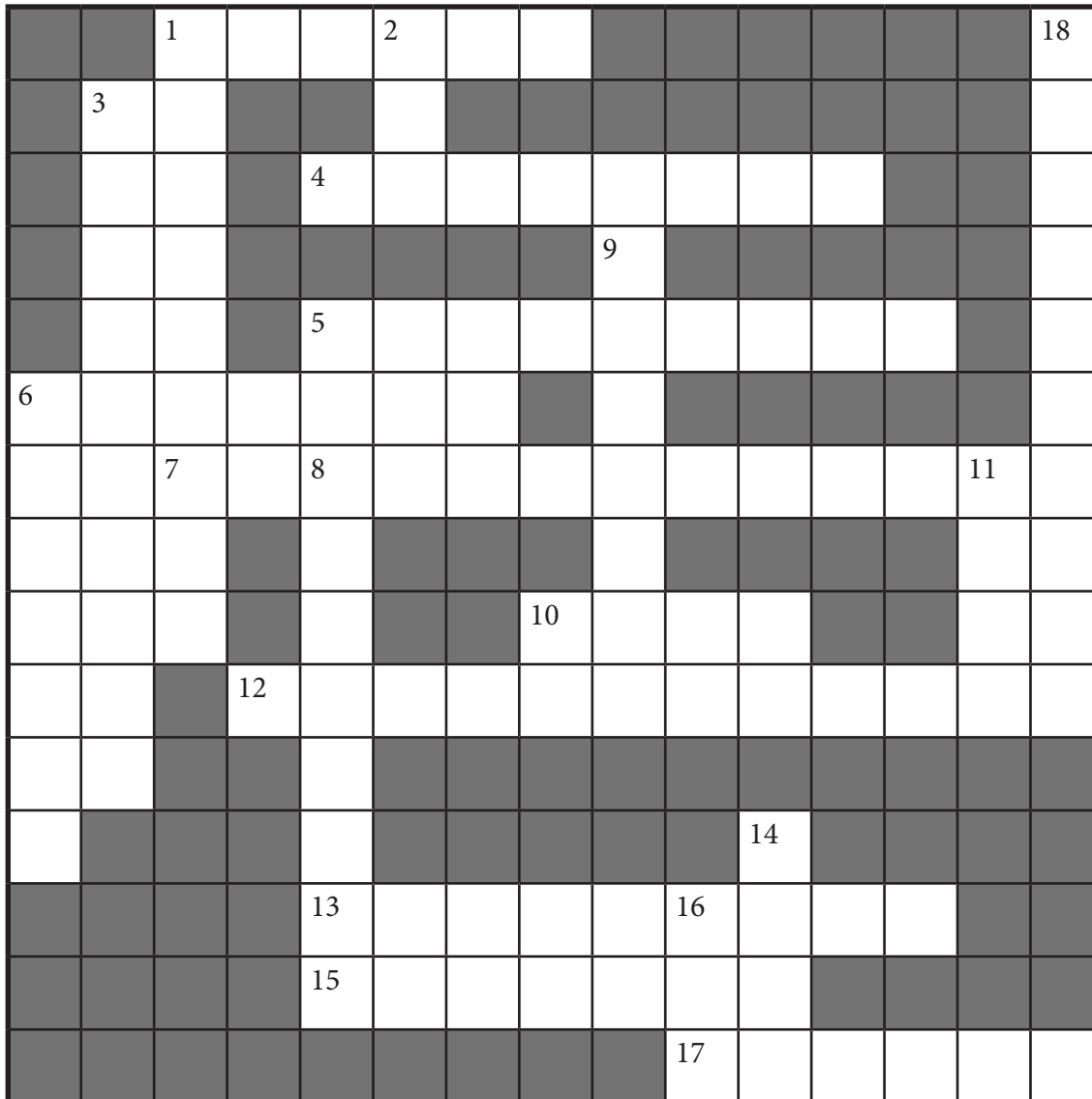


SCM CROSSWORD #101



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Across

1. Suppliers collaborate to make more profit, but it is unfair.
4. I bet you are always wrong on this. But when you perfect this you are an oracle.
5. A tool for risk management but you end up carrying it.
6. Packaging material used to protect the product during transportation.
7. A fraud committed by an insider.
10. Acronym of an inventory valuation and movement method.
12. A technology of keeping immutable records expected to revolutionize supply chain.
13. The blood of supply chains.
15. This principle states most of the effects come out of few sources.
17. A pull methodology that limits the amount of work-in-process inventory.

Down

1. You do not add much value on this in your manufacturing process.
2. An acronym of a cost term associated with capital buying.
3. This inventory disconnects the rate of use from the rate of supply.
6. Movement of goods over short distance.
8. This is a dangerous effect to suppliers.
9. This matrix helps you to classify your suppliers.
11. This time helps you to match with customer demand.
14. Acronym of $\sqrt{2AS/Ci}$.
16. Dr. Eliyahu Goldratt is known for this.
18. A virtual perimeter in a physical world to monitor movement of inventory.