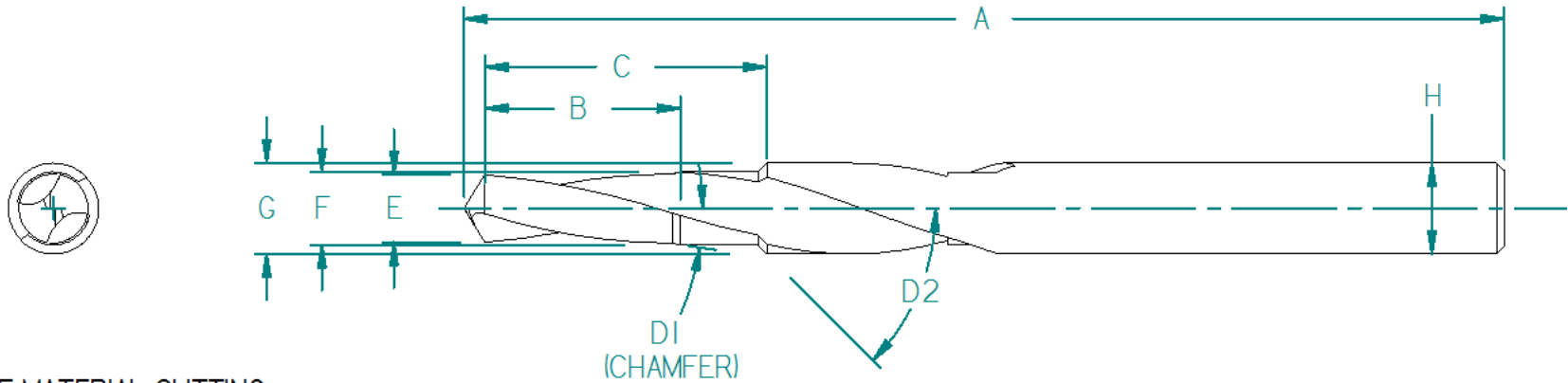


PROTO-CUTTER STEP DRILL



TYPE OF MATERIAL CUTTING: \_\_\_\_\_

- A \_\_\_\_\_
- B \_\_\_\_\_
- C \_\_\_\_\_
- D1 \_\_\_\_\_
- D2 \_\_\_\_\_
- D3 \_\_\_\_\_
- D4 \_\_\_\_\_
- E \_\_\_\_\_
- F \_\_\_\_\_
- G \_\_\_\_\_
- H \_\_\_\_\_

CIRCLE ONE ITEM

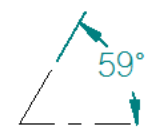
- COOLANT THROUGH: YES / NO
- DIRECTION OF CUT: RIGHT / LEFT
- DIRECTION OF SPIRAL: RIGHT HAND / LEFT HAND / STRAIGHT
- CARBIDE TIPPED TOOL: YES / NO
- SOLID CARBIDE TOOL: YES / NO
- HSS TOOL: YES / NO

HELIX ANGLE \_\_\_\_\_

NUMBER OF FLUTES \_\_\_\_\_

COATING \_\_\_\_\_

DRILL POINT \_\_\_\_\_



TOLERANCES ON DIMENSIONS WILL BE TO PROTO-CUTTER STANDARDS UNLESS OTHERWISE STATED



	SHARPENING SPECS		TITLE	
			CAD FILE	REV
			Customer	
	FLUTE GRINDING		MATERIAL	
		APPROVED/DATE	SCALE	